

Beard Machine, Inc.

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This is a list of, and estimate for, a set of MOST of the bolts, nuts and washers required to assemble a 1948 Chief. This set does not include any power plant fasteners. Prices for power plant fasteners are on the main price lists. Additions to, and deductions from, this set are easily made to fit your needs.

QTY	my part#		
1	KTRF	rear fender mounting bolt, nut and washer set. Early or late frame?	\$40.00
1	KT2	generator bracket bolt, nut and washer set	\$11.50
1	B2	rear shock pinch bolts , nuts and washer set	\$10.00
1	B3	gas tank mounting bolt, nut and washer set	\$16.00
1	B11	1/4 x 28 bolts with correct head markings 5 – 7/8" long for handlebar risers and rear brake arm (at wheel) 1 – 3/4" long for front brake arm (at wheel)	\$25.00
3	151	1/4 x 28 x 1/2" bolts, 2 - tool box to fender 1 – front brake cable end	\$9.90
2	153	1/4 x 28 x 5/8" bolts, kicker arm stop to frame	\$5.50
4	155	1/4 x 28 x 3/4" bolts, 2 - head light mount to fork 2 – horn to safety guard	\$9.40
2	252	5/16 x 24 x 9/16" bolts, 1 - ignition wire tube to top clip. 1 – head light mount to fork	\$6.60
1	253	5/16 x 24 x 5/8" bolt, front fender to fork , lower left	\$3.00
6	258	5/16 x 24 x 1" bolts, 2 – battery tray to frame, front 2 – rear safety guard clips , 2 – top motor mount to frame	\$15.00
1	260	5/16 x 24 x 1 1/4" bolt, fork top bracket , pinch	\$1.75
3	262+4	5/16 x 24 x 1 1/2" bolts, battery tray to frame, rear The longer bolt is for the center stand spring	\$15.00
1	I3-B	kicker pedal to arm bolt	\$5.00
1	KW1	kicker pedal to shaft inner washer	\$2.00
1	I4	seat "T" bolt , front, to frame	\$4.50
1	B14	seat "T bolt , to seat post	\$2.00
4	HW2	special 7/16" flat washers, Indian #28B196 2 – between top motor mount and heads 1 – above throttle cable clip on head bolt 1 – between rear brake bell crank and frame	\$3.00
1	MB1	chain guard to fender acorn nut set, Parkerized	\$12.00
10	D24275	special flat washers for clutch, brake and shifter rods, behind cotter pins	\$6.00
10	CP1	stainless cotter pins for clutch, brake and shifter rods. 3/32 x 1/2"	\$5.00

2	I5	special 5/16" bolts, front axle to fork pinch	\$16.00
4	545J	1/2 x 20 x .305" jam nuts, girder fork shafts , right side	\$12.80
5	445J	7/16 x 20 x .235" jam nuts, 1 – front brake plate to fork, with B8 LW 4 – girder fork shafts , left side, with B8 lock washers	\$16.00
2	345J	3/8 x 24 x .218" jam nuts, fork shock absorber studs , with 914 LW	\$5.00
2	914	3/8" shakeproof lock washers, fork shock absorber studs , with 345J	\$.75
1	812	1/4" thin lock washers (40)	\$6.00
1	813	5/16" thin lock washers (20)	\$5.00
1	814	3/8" thin lock washers (20)	\$6.00
10	145	1/4 x 28 nuts, use where visible	\$5.00
10	245	5/16 x 24 nuts, use where visible	\$7.50
15	345	3/8 X 24 nuts, use where visible	\$13.50
2	445	7/16 x 20 nuts, front motor mount castings , with B8 lock washers	\$3.88
7	B8	7/16 x .062" lock washers, 1 – front brake plate to fork, with 445J nut 4 – girder fork shafts , left side, with 445J nuts 2 – front motor mount castings , with 445 nuts	\$10.50
1	B19	large nut and lockwasher set. Axles, motor mount and brake pedal bolt nuts and lockwashers. See the price list for a better description.	\$12.00
1		Bob's nut bag , a mix of fine thread, cadmium plated nuts to use where a screw machine made nut isn't needed. Example, battery tray, etc	NC
4		3/8" flat washers, front safety guard, upper	NC
1	F4	ignition coil to engine screw and washer set	NC
1	F8	brake light switch and cover screw set	NC
1	R4	generator and regulator small screw set	NC
1	R6	horn button and dimmer switch screw set	NC
1	F16	throttle cable to clip , at head bolt, screw and nut	NC

TOTAL **\$328.08**
LESS 12% **\$288.71**

also included: 2 – modern 1/4 x 28 x 1/2" bolts for inside tool box
2 – 5/16 x 24 x 9/16" bolts for inside front fender
7/16 x 20 jam nut and SKPF lock washer for the rear brake bell crank bolt