

# Beard Machine, Inc.

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This is a list of, and estimate for, a set of MOST of the bolts, nuts and washers required to assemble a 1941 or 1942 Chief with full fenders. This set does not include any power plant fasteners. Prices for power plant fasteners are on the main price lists. Additions to, and deductions from, this set are easily made to fit your needs.

<u>QTY</u>	<u>my part#</u>		
1	KTRF	<b>rear fender mounting</b> bolt, nut and washer set.	\$40.00
1	KT2	<b>generator bracket</b> bolt, nut and washer set	\$11.50
1	B2	<b>rear shock pinch bolts</b> , nuts and washer set	\$10.00
1	B4	<b>gas tank mounting</b> bolt, nut and washer set	\$15.00
1	B15	<b>leaf spring to fork</b> bolt and nut set	\$18.00
1	B16	<b>leaf spring to front links</b> jam nut and washer set	\$5.00
4	151	1/4 x 28 x 1/2" bolts, 2 - <b>fork shield</b> to fork 2 - <b>tool box</b> to fender	\$13.20
2	153	1/4 x 28 x 5/8" bolts, <b>kicker arm stop</b> to frame	\$5.50
2	155	1/4 x 28 x 3/4" bolts, <b>center stand latch</b> to fender	\$4.70
1	252	5/16 x 24 x 9/16" bolt, <b>ignition wire tube</b> to top clip.	\$3.30
8	258	5/16 x 24 x 1" bolts, 2 - <b>battery tray</b> to frame, front 2 - <b>rear safety guard clips</b> , 2 - <b>top motor mount</b> to frame 2 - <b>front fender</b> to fork, upper	\$20.00
5	262	5/16 x 24 x 1 1/2" bolts, 3 - <b>battery tray</b> to frame, rear 2 - <b>front fender</b> to fork, lower	\$25.00
2	386	3/8 x 24 x 3 1/4" bolts, <b>handlebar top</b> pinch bolts	\$14.00
1	I3-B	<b>kicker pedal</b> to arm bolt	\$5.00
1	KW1	kicker pedal to shaft <b>inner washer</b>	\$2.00
1	I4	<b>seat "T" bolt</b> , front, use with #345 nut	\$4.50
1	B14	<b>seat "T" bolt</b> , to seat post, use with #245 nut	\$2.00
4	HW2	special 7/16" flat washers, Indian #28B196 2 - between <b>top motor mount</b> and heads 1 - above <b>throttle cable clip</b> on head bolt 1 - between <b>rear brake bell crank</b> and frame	\$3.00

10	D24275	special washers for clutch, brake and shifter rods, behind cotter pins	\$6.00
10	CP1	<b>stainless cotter pins</b> for clutch, brake and shifter rods. 3/32 x 1/2"	\$5.00
1	MB1	<b>chain guard</b> to fender acorn nuts	\$10.00
1	812	1/4" <b>thin</b> lock washers (40)	\$6.00
1	813	5/16" <b>thin</b> lock washers (20)	\$5.00
1	814	3/8" <b>thin</b> lock washers (20)	\$6.00
10	145	1/4 x 28 <b>nuts</b> , use where visible	\$5.00
10	245	5/16 x 24 <b>nuts</b> , use where visible	\$7.50
10	345	3/8 x 24 <b>nuts</b> , use where visible	\$9.00
4	445	7/16 x 20 <b>nuts, front motor mount castings</b> , with B8 lock washers	\$7.76
4	B8	7/16 x .062" lock washers, <b>front motor mount castings</b> , with 445 nuts	\$6.00
1	B19	<b>large nut and lock washer set.</b> Axles, motor mount and brake pedal bolt nuts and lock washers. See the price list for a better description.	\$12.00
1		<b>Bob's nut bag</b> , a mix of fine thread, cadmium plated nuts to use where a screw machine made nut isn't needed. Example, battery tray, etc	NC
1	F4	<b>ignition coil</b> to engine screw and washer set	\$2.60
1	F8	<b>brake light switch</b> screw set	\$1.75
1	F15	<b>generator upper shield</b> screw set	NC
1	F16	<b>throttle cable to clip</b> at head bolt screw and nut	NC
1	R4	<b>generator and regulator</b> small screw set	NC
1	R6	<b>horn button and dimmer switch</b> screw set	NC
1	R7	<b>front brake cable to handlebar clip</b> screw and nut	NC

**TOTAL            \$291.31**

**LESS 10%       \$262.18**

also included: a modern 7/16 x 20 jam nut and SKPF lock washer for the rear brake bell crank bolt

## Old Style Bolts and Nuts