

Beard Machine, Inc.

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This is a list of, and estimate for, a set of MOST of the bolts, nuts and washers required to assemble a 1940 Chief. This set does not include any power plant fasteners. Prices for power plant fasteners are on the main price lists. Additions to, and deductions from, this set are easily made to fit your needs.

QTY my part#

1	KTRF	rear fender mounting bolt, nut and washer set.	\$40.00
1	KT2	generator bracket bolt, nut and washer set	\$11.50
1	B2	rear shock pinch bolts, nuts and washer set	\$10.00
1	B4	gas tank mounting bolt, nut and washer set	\$15.00
1	B15	leaf spring to fork bolt and nut set	\$18.00
1	B16	leaf spring to front links jam nut and washer set	\$5.00
4	151	¼ x 28 x ½" bolts, 2- fork shield to fork 2- tool box	\$13.20
2	153	¼ x 28 x 5/8" bolts, kicker arm stop to frame	\$5.50
2	155	¼ x 28 x ¾" bolts, center stand latch to fender	\$4.70
1	252	5/16 x 24 x 9/16" bolt, ignition wire tube to top clip.	\$3.30
2	255	5/16 x 24 x ¾" bolts, front fender to fork, upper	\$5.50
6	258	5/16 x 24 x 1" bolts, 2- battery tray to frame, front 2- rear safety guard clips, 2- top motor mount to frame	\$15.00
5	262	5/16 x 24 x 1 ½" bolts, 3- battery tray to frame, rear 2- front fender to fork, lower	\$25.00
2	386	3/8 x 24 x 3 ¼" bolts, handlebar top pinch bolts	\$14.00
1	I3	kicker pedal to arm bolt	\$5.00
1	KW1	kicker pedal to shaft inner washer	\$2.00
1	I4	seat "T" bolt, front, use with #345 nut	\$4.50
1	B14	seat "T" bolt, to seat post, use with #245 nut	\$2.00
4	HW2	special 7/16" flat washers, Indian #28B196 2-between top motor mount and heads 1-above throttle cable clip on head bolt 1-between rear brake bell crank and frame	\$3.00

10	D24275	special washers for clutch, brake and shifter rods, behind cotter pins	\$6.00
10	CP1	stainless cotter pins for clutch, brake and shifter rods. 3/32 x 1/2"	\$5.00
1	MB1	chain guard to fender acorn nuts	\$12.00
1	812	1/4" thin lock washers (40)	\$6.00
1	813	5/16" thin lock washers (20)	\$5.00
1	814	3/8" thin lock washers (20)	\$6.00
10	145	1/4 x 28 nuts , use where visible	\$5.00
10	245	5/16 x 24 nuts , use where visible	\$7.50
10	345	3/8 x 24 nuts , use where visible	\$9.00
4	445	7/16 x 20 nuts, front motor mount castings , with B8 lock washers	\$7.76
4	B8	7/16 x .062" lock washers, front motor mount castings , with 445 nuts \$6.00	
1	B19	large nut and lockwasher set. Axles, motor mount and brake pedal bolt nuts and lockwashers. See the price list for a better description.	\$12.00
1		Bob's nut bag , a mix of fine thread, cadmium plated nuts to use where a screw machine made nut isn't needed. Example, battery tray, etc	NC
1	F4	ignition coil to engine screw and washer set	\$2.60
1	F8	brake light switch screw set	\$1.75
1	F15	generator upper shield screw set	NC
1	R4	generator and regulator small screw set	NC
1	R6	horn button and dimmer switch screw set	NC
1	R7	front brake cable to handlebar clip screw and nut	NC

TOTAL \$294.31

LESS 10% \$264.88

also included: a modern 7/16 x 20 jam nut and SKPF lock washer for the rear brake bell crank bolt

Old Style Bolts and Nuts