

# Beard Machine, Inc.

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This is a list of, and estimate for, a set of MOST of the bolts, nuts and washers required to assemble a 1939 Chief. This set does not include any power plant fasteners. Prices for power plant fasteners are on the main price lists. Additions to, and deductions from, this set are easily made to fit your needs.

QTY	my part#		
1	KTRF-R	<b>rear fender mounting</b> bolt, nut and washer set. see my #B10 for optional fender brace to frame stud sizes. rear bumper bolts are included.	\$48.00
1	KT3	<b>generator bracket</b> bolt, nut and washer set	\$9.00
1	B5	<b>gas tank mounting</b> bolt, nut and washer set	\$15.00
1	B15-W	<b>leaf spring to fork</b> bolt and nut set use this set ONLY if you are using the one year only fork spring wedge. use B-15 if not using the wedge, it contains shorter rear spring bolts.	\$18.00
1	B16	<b>leaf spring to front links</b> nut and bend-over washer set	\$5.00
2	151	1/4 x 28 x 1/2" bolts, <b>fork shield</b> to fork	\$6.60
3	153	1/4 x 28 x 5/8" bolts, 2 - <b>kicker arm stop</b> to frame 1 - <b>chain guard</b> to fender brace	\$8.25
1	252	5/16 x 24 x 9/16" bolt, <b>ignition wire tube</b> to top clip.	\$3.30
3	253	5/16 x 24 x 5/8" bolts, <b>battery cradle</b> to frame	\$9.00
2	255	5/16 x 24 x 3/4" bolts, <b>front fender</b> to fork, upper	\$5.50
2	258	5/16 x 24 x 1" bolts, <b>rear stand</b> to frame Includes 2 of G33106 washers for these. ( <b>not included</b> are the #16A175 spacers and #40938 springs)	\$5.00
2	386	3/8 x 24 x 3 1/4" bolts, <b>handlebar top</b> pinch bolts	\$14.00
1	I3	<b>kicker pedal</b> to arm bolt	\$5.00
1	KW1	kicker pedal to shaft <b>inner washer</b>	\$2.00
1	I4	<b>seat "T" bolt</b> , front	\$4.50
1	B14	<b>seat "T" bolt</b> , to seat post	\$2.50
3	HW2	special 7/16" flat washers, Indian #28B196 2 - between <b>top motor mount</b> and heads 1 - above <b>throttle cable clip</b> on head bolt	\$2.25

10	D24275	special washers for clutch, brake, shifter rods, behind cotter pins	\$6.00
10	CP1	<b>stainless cotter pins</b> for clutch, brake, shifter rods. 3/32 x 1/2"	\$5.00
1/3	MB1	<b>chain guard connection</b> acorn nut	\$4.00
1	812	1/4" <b>thin</b> lock washers (40)	\$6.00
1	813	5/16" <b>thin</b> lock washers (20)	\$5.00
1	814	3/8" <b>thin</b> lock washers (20)	\$6.00
10	145	1/4 x 28 <b>nuts</b> , use where visible	\$5.00
10	245	5/16 x 24 <b>nuts</b> , use where visible	\$7.50
10	345	3/8 x 24 <b>nuts</b> , use where visible	\$9.00
4	445	7/16 x 20 nuts, <b>front motor mount castings</b> , with B8 lock washers	\$7.76
4	B8	7/16 x .062" lock washers, <b>front motor mount castings</b>	\$6.00
4		5/16 x 24 special nuts, 7/16" across the flats, used on the <b>clutch rod and brake rod</b>	\$4.00
1		<b>Bob's nut bag</b> , a mix of fine thread, cadmium plated nuts to use where a screw machine made nut isn't needed. Example, battery tray, etc	\$12.00
1	F4	<b>ignition coil</b> to engine screw and washer set	NC
1	R4	<b>generator and regulator</b> small screw set	NC
1	R6-SP	<b>horn button and dimmer switch</b> screw set includes the longer screws for the bakelite dimmer switch	NC
1	R7	<b>front brake cable to handlebar clip</b> screw and nut	NC
2		10-32 x 3/8" fillister screws, flat washers and lw's for <b>chainguard</b>	NC
2		10-32 x 3/8" fillister screws, <b>exhaust pipe</b> to cylinder	NC
4		8-32 x 1/4" fillister screws, <b>valve covers</b>	NC

**TOTAL                    \$242.16**

**LESS 10%                \$217.94**

## Old Style Bolts and Nuts