

Beard Machine, Inc.

4835 Musket Dr
Lakeland, FL 33810-0172

(908) 672-4188
bob@oldstylebolts.com

This is a list of, and estimate for, a set of MOST of the bolts, nuts and washers required to assemble a 1935, 1936 or 1937 Four. This set does not include any power plant fasteners. Prices for power plant fasteners are on the main price lists. Additions to, and deductions from, this set are easily made to fit your needs.

QTY	my part#		
1	KTRF-R4E	rear fender mounting bolt, nut and washer set. see my #B10 for optional fender brace to frame stud sizes. The longer stud is used on the right side to mount the muffler.	\$47.00
1	B5	gas tank mounting bolt, nut and washer set	\$15.00
5	153	1/4 x 28 x 5/8" bolts, 1 – chainguard to fender brace 2 – battery cradle to fender, 2 - ignition coil to gas tank	\$13.75
1	253	5/16 x 24 x 5/8" bolt, battery cradle to frame, front	\$3.00
2	255	5/16 x 24 x 3/4" bolts, front fender to fork, upper	\$5.50
2	258	5/16 x 24 x 1" bolts, battery cradle to frame, side	\$5.00
2	258	5/16 x 24 x 1" bolts, rear stand to frame Includes 2 of G33106 washers for these. (not included are the #16A175 spacers and #40938 springs)	\$5.00
1	260	5/16 x 24 x 1 1/4" bolt, instrument panel to frame, top	\$1.75
2	363	3/8 x 24 x 1 5/8" bolts, handlebar top pinch bolts	\$12.00
1	I3	kicker pedal to arm bolt	\$4.00
1	KW1	kicker pedal to shaft inner washer	\$2.00
1	I4	seat "T" bolt , front	\$4.50
10	D24275	special washers for clutch, brake and shifter rods, behind cotter pins	\$6.00
10	CP1	stainless cotter pins for clutch, brake and shifter rods. 3/32 x 1/2"	\$5.00
1	812	1/4" thin lock washers (40)	\$6.00
1	813	5/16" thin lock washers (20)	\$5.00
1	814	3/8" thin lock washers (20)	\$6.00

10	145	1/4 x 28 nuts , use where visible	\$5.00
10	245	5/16 x 24 nuts , use where visible	\$7.50
10	345	3/8 x 24 nuts, use where visible	\$9.00
		Bob's nut bag , a mix of fine thread, cadmium plated nuts to use where a screw machine made nut isn't needed. Example, battery tray, tool box, etc.	\$12.00
1	R4	generator and regulator small screw set	NC
1	R6	horn button and dimmer switch screw set	NC
1	R7	front brake cable to handlebar clip screw and nut optional - R7SP, which is 1/4 x 24 thread, \$5.00 additional	NC
		TOTAL	\$180.00
		LESS 10%	\$162.00

NOTE: All the parts on this list are cadmium plated. Some parts on these bikes were nickel plated originally. I don't know the break years for nickel to cadmium. But remember, it's easier to strip cadmium than nickel, so I would use cadmium until you're sure that the part should be nickel plated.

Old Style Bolts and Nuts